



List of 17 categories of highly polluting industries of Jharkhand

SN	Name of unit	Address	Sector
	Aluminum Smelter - Nil		
	Caustic Soda - 01		
1	Grasim Industries Ltd.(Chemical Division) and Captive Power Plant	At+PO- Rehla , Palamu	Caustic Soda
	Thermal Power Plant - 18		
2	Hindalco Industries Ltd., Muri Works and Captive Power Plant	PO-Chotamuri,Dist.-Ranchi	Thermal Power Plant
3	Usha Martin Ltd., Captive Power Plant	At+PO-Tatisilway,Dist.-Ranchi	Thermal Power Plant
4	Tenughat Thermal Power Station	At+PO- Lalpania, Bokaro	Thermal Power Plant
5	Bokaro Thermal Power Staation	Bokaro Thermal, Bokaro	Thermal Power Plant
6	Chandarpura Thermal Power Stattion	At- Chandarpura, Bokaro	Thermal Power Plant
7	Bokaro Power Supply Co.	At- Bokaro Steel City, Bokaro	Thermal Power Plant
8	Maithan Power Ltd.	At- Dombhui, PO- Maithan , Dhanbad	Thermal Power Plant
9	Usha Martin Ltd. (TPP)	Sraikela Kherswan	Thermal Power Plant
10	Tata Power Ltd.(Johobera Power Plant)	Jamshedpur, East Singhbhum	Thermal Power Plant
11	Adhunik Power and Natural Resources, AIA,	Gahmaria, Kharsawan	Thermal Power Plant
12	Patratu Thermal Power Station	At- Patratu,Ramgarh	Thermal Power Plant

13	Koderma Thermal Power Station	At- Koderma Dist- Koderma	Thermal Power Plant
14	Divine Vidhyut Limited	At- Kaushalgarh, Palgam , Saraikela Kharsawan	Thermal Power Plant
15	TATA Steel, West Bokaro (Power Plant) 20 Megawatt	West Bokaro	Thermal Power Plant
16	Inland Power Ltd.	At- Gola, Ramgarh	
17	Moonidih CPP,BCCL	At- Moonidih, Dhanbad	Thermal Power Plant
18	Industrial Energy Ltd.	Jamshedpur	Thermal Power Plant
19	Imperial Fastener Ltd.	At- Kathara, Bokaro	Thermal Power Plant
	Distillaries - 01		
20	Ankur Bio Chem Pvt. Ltd.,	At- Dhubi, PO- Nirhsa, Dhanbad	Distillery
	Integrated Iron & Steel Plant - 03		
	Sponge Iron Plant- - 49		
21	SAIL- Bokaro Steel Ltd.	Bokaro	Integrated Iron & Steel Plant
22	Tata Steel	Jamshedpur	Integrated Iron & Steel Plant
23	Electro Steels Ltd.	At- Siyaldih, Bokaro	Integrated Iron & Steel Plant
24	Bihar Sponge Iron Ltd.,	At- Chandil, Saraikela Kharsawan	Sponge Iron
25	Ballah Steels Ltd.,	Near AIA , Adityapur, S Khasawan	Sponge Iron
26	Adhunik Alloys & Power Ltd.,	At- Kandra, Saraikela Kharsawan	Sponge Iron
27	Neelanchal Iron & Power Ltd.,	At-Kandra, Saraikela Kharsawan	Sponge Iron
28	Rungta Mines Ltd., (Sponge Iron Division)	At- Chaliama, Saraikela Kharsawan	Sponge Iron
29	Kohinoor Steel (P) Ltd.	Kuchidih, Bansa, Saraikela Kharsawan	Sponge Iron
30	AML Steel (P) Ltd.	At- Masleva, Kolabera, S. Kharsawan	Sponge Iron
31	Emmar Alloys (P)	At-Chowka, Saraikela Kharsawan	Sponge Iron
32	Balajee Industrial Engg. Ltd.,	At- Barajamda, West Singhbhum	Sponge Iron
33	Sidhi Vinayak Metcom Ltd.,	At- Chowka, Saraikela Kharsawan	Sponge Iron
34	Jai Mangla Sponge Iron (P) Ltd.,	At- Kurli, Saraikela Kharsawan	Sponge Iron
35	Smridhi Sponge Iron (P) Ltd.,	Saraikela Kharsawan	Sponge Iron
36	Sai Sponge Iron (P),Ltd.	At-Jhinpani, West Singhbhum	Sponge Iron
37	Shah Sponge & Power Ltd.	At- Hata , East Singhbhum	Sponge Iron
38	Bimaldeep Steel (P) Ltd.,	AIA, Adityapur, Saraikela Kharsawan	Sponge Iron
39	Narsingh Ispat (P) Ltd.,	At- Chowka, Saraikela Kharsawan	Sponge Iron
40	Sundram Steel Pvt. Ltd.	Industrial area, Bokaro	Sponge Iron
41	Corporate Ispat Alloys Ltd.,	Saraikela Kharsawan	Sponge Iron
42	KYS Sponge (P) Ltd.,	6th Phase AIA, Gamharia. S. Kharsawan	Sponge Iron

43	Chandil Industries Ltd.	At- Chandil , S. Kharsawan	Sponge Iron
44	Jharkhand Sponge Iron (P) Ltd.	At- Chota Lakha , Chandil, S. Kharsawan	Sponge Iron
45	Ashirwad Steel (P) Ltd.	5th phase AIA Gamharia	Sponge Iron
46	Usha Martin Ltd.Usha Alloys & Steel Division	Saraikela Kharsawan	Sponge Iron
47	Saluja Steel & Power Ltd.	A-Mahtodih,Tundi,Giridih	Sponge Iron
48	Atibir Industries Co. Ltd.,	At-Manjhiladih, Dist- Giridih	Sponge Iron
49	Atibir Industries Co. Ltd. (Unit II)	At-Bhorandiha , Dsit- Giridih	Sponge Iron
50	Bishwanath Ferro Alloys Ltd.,	At-Manjhiladih, Dist- Giridih	Sponge Iron
51	Harshit Power & Ispat Ltd.,	At- Chatro, Tundi Road, Dist- Giridih	Sponge Iron
52	Venkateshwara Sponge & Iron (P) Ltd.,	At- Mahuatand, Tundi Road, Dist- Giridih	Sponge Iron
53	Santpuria Alloys (P) Ltd.	At-Manjhiladih, Dist- Giridih	Sponge Iron
54	Balmukund Sponge & Iron Ltd.,	At- Chatro Dist- Giridih	Sponge Iron
55	Chintpurni Steel (P) Ltd.	At- Mandu, Dsit- Ramgarh	Sponge Iron
56	Shree Venkatesh Iron & Alloys India Ltd.,	Ramgarh	Sponge Iron
57	Narsimha Iron &Steel Pvt. Ltd.	At- Marhand,Lilanagar,Dist.- Hazaribagh	Sponge Iron
58	Maa Chinnamastika Sponge Iron	At- Argadda Road, Binjhar, PO- Marar, Dist- Hazaribagh	Sponge Iron
59	Jharkhand Ispat (P) Ltd.	At- Hesla, Argadda Road, Dist- Hazaribagh	Sponge Iron
60	Anandita Traders and Investment Ltd.,	At- Somegarha, Rabut, Dist- Hazaribagh	Sponge Iron
61	Sri Ram Power and Steel Pvt. Ltd.,	At- Nayamore, Po- Kulu, Dist- Ramgarh	Sponge Iron
62	Palash Sponge Iron (P) Ltd.,	At- Bongabar, Bharechnagar, Dist- Ramgarh	Sponge Iron
63	Vishal Sponge (P) Ltd.,	At- Borobin , Barkipona, Dist- Ramgarh	Sponge Iron
64	Brahmaputra Metalics Ltd.	At- Kamata, PO- Gola, Dist- Ramgarh	Sponge Iron
65	Alok Steel Industries (P) Ltd.,	At- Budhakhap, Karma, Ramgarh	Sponge Iron
66	Ramgarh Sponge Iron (P) Ltd.	At- Hosir , PO- Giddi, Dist- Hazaribagh	Sponge Iron
67	Gayatri Ispat (P) Ltd.,	At- Nawadih, Kalkamsandi, Dist- Hazaribagh	Sponge Iron
68	Jagat Tarni Ispat (P) Ltd.	At- Nawadih, Kalkamsandi, Dist- Hazaribagh	Sponge Iron
69	Bihar Foundary and Casting	Unit H A Sponge & Power IA Marar, Dist- Ramgarh	Sponge Iron
70	Jharkhand Sales Agency Pvt. Ltd.	At-Marhand, Lilanagar, Dist- Hazaribagh	Sponge Iron
71	Jai Durga Iron Pvt. Ltd.	At- Jhumritilaiya, Dist- Koderma	Sponge Iron
72	Shivam Iron and Steel Co. Ltd.	At- Bandha, PO-Chandwara, Koderma.	Sponge Iron

	Cement - 06		
73	Acc Ltd.	Jhinkpani, West Singhbhum	Cement
74	Swati Udyog Pvt.Ltd.	At- Hata, East Singhbhum	Cement
75	Shiv Shakti Cement Ltd.	At- Demotand, Hazaribagh	Cement
76	Laxmi Business & Cement Co.	At-Morangi, Hazaribagh	Cement
77	Durga Cement Pvt. Ltd.	At-Hehal, Rangarh	Cement
78	Burnpur Cement	At-Patratu, Dist.-Ramgarh	Cement
	Copper Smelter -01		
79	Hindustan Copper Ltd.	At- Ghatsila, East Singhbhum	Copper Smelter
	Dye & Dye Intermediates -01		
80	Tata Pigment Ltd.	Jamshedpur	Dye & Dye Intermediates

Parameters for online monitoring as per Guidelines

Sl. No	Category	Emission Parameters
1	Aluminium	1 PM, Fluoride
2	Cement	PM, NOx, SO2
3	Distillery	PM
	Dye and dye Intermediate	-
	Chlor Alkali	Cl2, HCl
	Fertilizers	PM, HF, Ammonia
	Iron & steel	PM, SO2, NOx
	Oil refinery	PM, CO, NOx, SO2
	Petro chemical	PM, CO, NOx, SO2
	Pesticides	-
	Pharmaceuticals	-
	Power Plants	PM, NOx, SO2
	Thermal Power Plants	PM, NOx, SO2, Total Mercury(Gaseous)**
	Pulp & paper	-
	Sugar	-



CENTRAL POLLUTION CONTROL BOARD
NOTICE FOR REMOTE CALIBRATION

File No. 12011/33/2018/IT-RCAL

Date – 25th June, 2018

Directions for installation of Online Continuous Emission Monitoring System (OCEMS) and submission of its data to CPCB online were issued to 17 categories of highly polluting industries and grossly polluting industries by CPCB in the year 2015.

Subsequently, OCEMS were installed by the industries and data sent to CPCB by the industries through Technology Providers. Performance check of OCEMS is needed to ensure that data received is accurate and reliable and that there is no tampering with OCEMS. Performance of OCEMS can be verified through Remote Calibration facility, accordingly, CPCB in the guidelines for emissions published in year 2017 mentioned that the instrument/ analyzer system shall have provision of remote calibration, for verification of OCEMS performance i.e. data verification/Validation by SPCBs/ PCCs, whenever felt necessary.

It has been 03 years that the analyzers are working continuously. Hence the performance of analyzer needs to be verified. CPCB vide D.O. letter dated April 13, 2018 and April 17, 2018 issued to all SPCBs/ PCCs requested to make Remote Calibration facility mandatory for emission parameters (except PM) in 17 categories highly polluting industries and grossly polluting industry and that this facility should be made available at each industry on or before May 31, 2018. SPCBs in turn issued directions to industries for providing this facility.

Industries have started demonstration of Remote Calibration facility to CPCB. However, majority of industries have not provided it and representations received to extend the time period as these units have received instructions late in May 2018. In view of the above following is decided:

i) Time extension, to install remote calibration facility for OCEMS performance check by CPCB and SPCBs/ PCCs, is given till 20.09.2018. All industries shall also submit remote calibration facility details such as make, model and device ID in the section 12 “Instrument Details” of Form E2 of Compliance Reporting Protocol.

ii) The list of defaulters, state-wise will be published on CPCB website on 26.09.2018 and SPCBs/ PCCs shall take following actions:

a) Applications pending at SPCBs/ PCCs for renewal of consents will be rejected.

b) Industrial units, having valid consents, will be issued 15 days notice with an intention to withdraw the Consent to Operate and

c) Effect withdrawal of consents to all defaulted units by 15.10.2018.

Member Secretary, CPCB

CALIBRATION

A. Calibration of Air Analysers

Gaseous Parameter

- a. The instruments/ analysers for real time monitoring of gaseous emissions shall be calibrated with respect to their functioning, drift, linearity detection limit, output, operating temperature and other relevant parameters before installation.
- b. It is advised to mention that calibration for certified CEMS and full performance demonstration of uncertified CEMS (which involves calibration) must be performed while being installed.
- c. After six months of operation, the system shall be rechecked for its health and data accuracy and reliability, following multi point calibration (at least 03 span concentrations) using standard methods and certified reference materials.
- d. The data comparison and calibration verification shall be done once in 06 months by empanelled laboratories following standard procedures and using certified reference standards.
- e. The health of the instruments/analysers shall be assessed on daily basis at fixed time (10.00 a.m.) by checking the zero drift. No adjustment is allowed.
- f. In case the daily zero drift is more than the acceptable limit as specified in the catalogue/brochure of the instrument/analyser manufacturer and persists continuously for five days, the instrument/ analyser shall be recalibrated following procedure laid down at point (d) above.
- g. The instruments/ analysers shall be rechecked for zero and span drift every Friday at fixed time (10:00 a.m.) using standard methods and standard reference materials. The drift needs to be recorded and suitably incorporated in the data collected over the period.
- h. For Differential Optical Absorption Spectroscopy (DOAS), Non Dispersive Ultra Violet (NDUV)/Non Dispersive Infra-Red lamp based systems, the calibration shall be revalidated once in 03 months, and after replacement of lamp. In-situ based TDLS/ DOAS needs to be brought down to lab for calibration.
- i. The values of NDUV / NDIR based system will be compared with the standard methods using Standard Reference Material every Friday at fixed time (10.00 am) and Zero drift checked daily at fixed time (10.00 am).
- j. The instrument/ analyser shall be recalibrated after any major repair/replacement of parts/lamps or readjustment of the alignment using standard methods and certified reference materials.

- k. The instrument/ analyser system shall have provision of remote calibration, for verification of the system performance by SPCBs/PCCs whenever, felt necessary.
- l. The intensity of the lamp shall be checked once every fortnight.
- m. Data capture rate of more than 85% shall be ensured.
- n. For FTIR Spectroscopy calibration once a year checks are acceptable or when major overhaul as change in Lazer / Spectrometer.
- o. Using Air for Zero/Span calibration is not acceptable, Zero / Span Gas / Gas filled Cuvette to be used with required certifications.

Particulate Matter

The PM CEMS device is ready for calibration only after performing all of the required installation, registration, and configuration steps. Details of Particulate Matter CEMS calibration are given below.

- a. The continuous Particulate Matter monitoring system (PM-CEMS) shall be calibrated at different operational loads against isokinetic sampling method (triplicate samples at each load) at the time of installation and thereafter, every six months of its operation.
- b. The results from the Particulate Matter monitoring system shall be compared on fortnightly basis i.e. second Friday of the fortnight, at fixed time (replicate sample) starting 10.00 am. with standard isokinetic sampling method.
- c. In case, deviation of the comparison values for 02 consecutive monitoring is more than 10%, the system shall be recalibrated at variable loads against isokinetic sampling method (replicate samples).
- d. No adjustment of Calibrated Dust Factor (CDF) is allowed unless full-scale calibration is performed for PM CEMS. Change of CDF should be permitted only if it is approved by SPCB/ PCC.
- e. After any major repair to the system, change of lamp, readjustment of the alignment, change in fuel quality, the system shall be recalibrated against isokinetic sampling method. (triplicate samples at each load)
- f. The data capture rate of more than 85% shall be ensured.
- g. The intensity of lamp shall be checked once every fortnight.
- h. The data comparison/calibration verification shall be done by laboratories empanelled by CPCB using standard reference methods and at a frequency specified.

General parameters

The following parameters shall also be monitored:-

- (i) Carbon Dioxide (CO₂) (for normalising the values)
- (ii) Stack gas velocity
- (iii) Flue Gas Volumetric Flow Rate
- (iv) Flue Gas Temperature
- (v) Stack Gas Parameters(Flue gas pressure)
- (vi) Oxygen (O₂)
- (vii) Carbon Monoxide (CO)
- (viii) H₂O/Moisture in in-situ/ Hot Water Measurement

B. Effluent Quality Monitoring

- (i) The instruments/analysers for real time monitoring of effluent discharges/ shall be calibrated with respect to their functioning, drift, linearity detection limit, output, response time, repeatability of temperature and other relevant parameters before installation.
- (ii) After six months of operation, the analysers/ instruments /sensors shall be checked for their health, data accuracy and reliability following multi point calibration (at least at 3 span concentrations) using standard laboratory methods and certified reference materials.
- (iii) Comparison of the values of pH, COD, BOD, TSS and TOC as recorded by the analysers/instruments/sensors shall be done on a fortnightly basis i.e, second Friday of the monthly, at fixed time, starting 10.00 am., using standard reference materials.
- (iv) In case deviation of the comparison values exceeds the target accuracy specified for the parameter, the analyser/instrument/sensor shall be rechecked for its accuracy again on the next day, following standard laboratory methods and standard reference materials.
- (v) In case the deviation of the comparison values is beyond the target accuracy for the specified parameters for 2 consecutive days, the system shall be recalibrated in the laboratory following multi point calibration (at least 03 span concentration) using standard laboratory methods and certified reference material.

- (vi) In case of any change in effluent matrix, the correlation between TOC: COD & TOC: BOD with laboratory reference method in case of TOC analyser and for COD and BOD with laboratory reference method in case of UV-Visible Spectroscopy shall be rechecked.
- (vii) The data capture rate shall be more than 85%.
- (viii) The data comparison/calibration verification shall be done by laboratories empanelled by CPCB using standard reference methods and certified reference standard material as specified and at a frequency specified.

Criteria for Empanelment of Laboratories

- (i) Laboratories recognised under the Environmental (Protection) Act, shall only be considered for empanelment.
- (ii) The EPA recognised Laboratory having achieved robust statistical Z score more than 70% in the laboratory proficiency testing shall only qualify for empanelment.
- (iii) The empanelled Laboratory shall participate in the proficiency testing programmes organised by CPCB twice a year.
- (iv) The empanelment of Laboratories, failing to achieve the required Z score in the proficiency testing shall be kept in abeyance, till their performance in the next round of proficiency testing meets the prescribed score.
- (v) Laboratories failing consecutively twice in achieving the desired Z score in proficiency testing shall not be considered for empanelment and/or their empanelment withdrawn
- (vi) CPCB shall arrange for Analytical Quality Control Proficiency Testing programmes for Air Pollutants along with the Water Quality parameters.
- (vii) The Head Quarter/ Zonal Office laboratories of CPCB shall verify performance of atleast 2% of the installed real time monitoring systems every year.
- (viii) The data comparison/calibration shall be done by empanelled laboratories at frequency specified under para-“Calibration”.